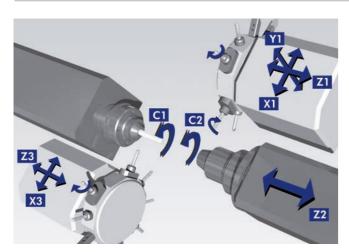
## BNE

2 spindle + 2 Turret Model enables high productivity, high-accuracy and complex processing.





## Fixed Headstock Type CNC Automatic Lathe

 Upper/lower turrets enable balanced cutting and complex machine.

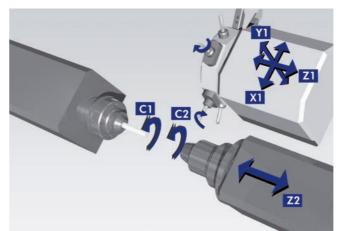
Turret 1 with 12 stations and Y-axis, turret 2 with 12 stations, main and back spindle with C-axis.

Туре	BNE-51S	BNE-51SY
	BNE-51S6	BNE-51SY6
NC unit	Fanuc	Fanuc
No. axes	5 + (C1 and C2)	6 + (C1 and C2)
Max. machining diameter of bar work	Ø 51 mm	Ø 51 mm
Max. workpiece length	90 mm	90 mm
Max. speed main spindle	5,000 min <sup>-1</sup>	5,000 min <sup>-1</sup>
Max. speed back spindle	5,000 min <sup>-1</sup>	5,000 min <sup>-1</sup>
No. turret stations	12	12
No. power-driven tools	24	24

## BND

Multipurpose midsize high precision CNC turning center 51mm bar capacity, 2 spindles and 1 turret with Y-Axis.





## Fixed Headstock Type CNC Automatic Lathe

- Excellent quality and tremendous precision.
- Y-axis function is more capable for complex high-value parts.
- Mono block slant bed and square slide for efficient chip flow and high accuracy.

Turret with 12 stations and Y-axis, main and back spindle with C-axis.

Туре	BND-51SY
	BND-51SY2
NC unit	Fanuc
No. axes	4 + (C1 and C2)
Max. machining diameter of bar work	Ø 51 mm
Max. workpiece length	320 mm
Max. speed main spindle	5,000 min <sup>-1</sup>
Max. speed back spindle	5,000 min <sup>-1</sup>
No. turret stations	12
No. power-driven tools	12

20 Product overview | Citizen 21